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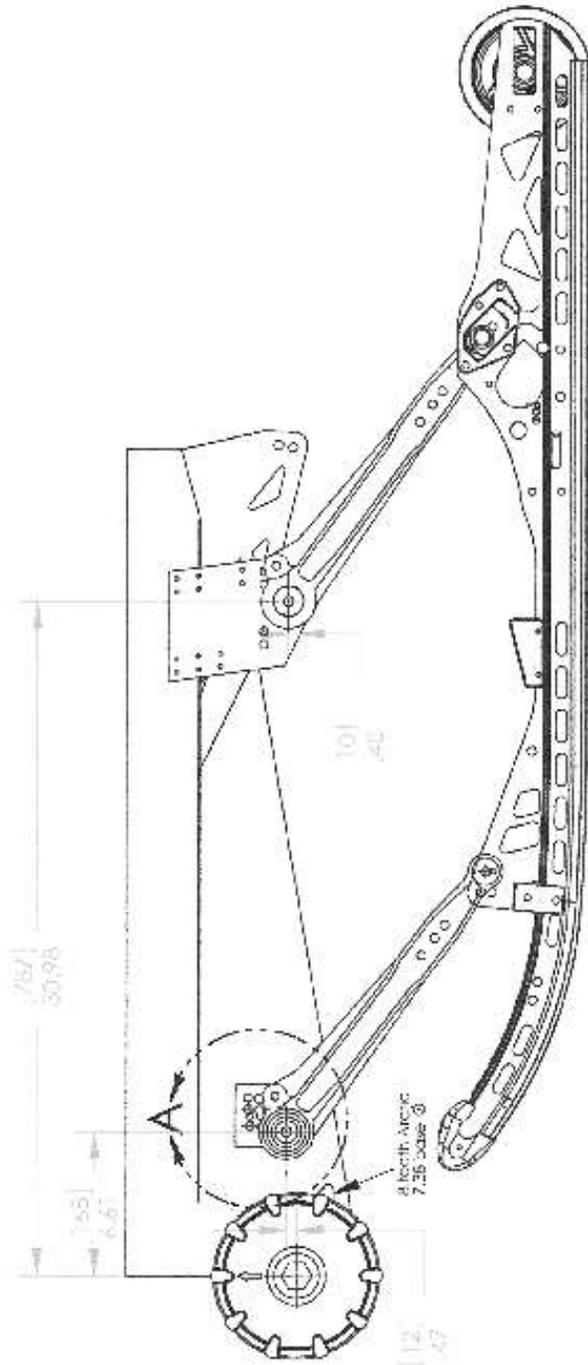
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## **2014 ARCTIC CAT SNO-PRO (137" TRACK) M-10 (136") INSTALLATION INSTRUCTIONS** 021314

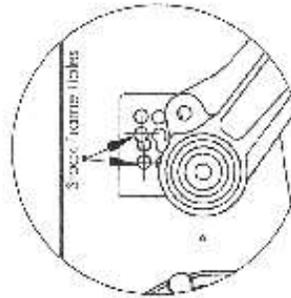
1. Turn fuel valve to the off position.
2. Safely and securely lift and support the rear of the sled.
3. Remove stock suspension.
4. Place front upper cross shaft into the front arm tube. Place a spacer on each end of the shaft.
5. Mount the front RH and front LH torque arm brackets to front arm and shaft. Hold the brackets parallel to each other and torque the bolts to 70 foot pounds and use RED LOCTITE on the threads. Make sure brackets are parallel so they line up with the holes in the tunnel upon installation.
6. Place rear upper cross shaft into the rear arm tube. Place a carrier wheel on each side up against the arm. Place a spacer on each side of the wheel. Hold the brackets parallel to each other and torque the bolts to 70 foot pounds and use RED LOCTITE on the threads. Make sure brackets are parallel so they line up with the holes in the tunnel upon installation.
7. Locate the stock rear arm mount location holes on the RH side of the tunnel. These holes will be drilled out to pass a 7/16" NC bolt through.
8. Repeat Step #7 on the LH side of the tunnel.
9. On both the RH and the LH sides, from the inside of the tunnel, locate the stock front arm mount holes. Align the two 3/8" holes in the front torque arm brackets with the stock front arm mount holes in tunnel. Slip the 3/8" bolts with flat washers through from the outside of the tunnel. Place a 3/8" flanged Nylock nut on each bolt on the inside of the tunnel. Torque to 45 foot pounds.
10. On both the RH and the LH sides, from the inside of the tunnel, locate the stock rear arm mount holes. Align the two 7/16" holes in the rear torque arm brackets with the stock rear arm holes in the tunnel. From the outside of the tunnel thread the 7/16" bolts with lock washers into the rear torque arm brackets using RED LOCTITE. Torque bolts to 70 foot pounds.
11. Bolt front and rear upper shock eyes to upper arm mounts. Torque bolts to 45 foot pounds.
12. Attach limiter strap. Adjust for safe and stable cornering on the trail.
13. Make proper suspension settings for rider, sled and conditions.



# M10-136 in 137 for Arctic 2014



DETAIL A  
SCALE 1:4



PROJENKING SERVICES  
 DRAWING NO. 2014-04  
 PROJECT NO. 136  
 DATE 02/03/14  
 DRAWN BY: J. S. JONES  
 CHECKED BY: J. S. JONES  
 APPROVED BY: J. S. JONES  
 COMPANY: TEAMFAST SOLUTIONS

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