



**\*\*\* ATTENTION 2004 ARCTIC CAT ZR900 OWNER'S \*\*\***

***(Tunnel Template preparation)***

\*Follow the Universal Mount Kit instructions through step #3. Proceed with the following steps omitting steps 4-9 from the original instruction book.\*

1) The front stock suspension holes will be referenced to locate the tunnel template (T/T) for this application. Measure 11.5" in from the printed border line ends on the template and mark a vertical line. Next measure 1.25" from the upper printed border line and mark horizontal lines, laying out the new hole locations on tunnel template as indicated in the drawing.

2) Center a 3/8" flat washer over the new hole location and trace the hole onto the template.

3) Using an Exacto or razor type knife, cut out the center of the hole traced with the 3/8" washer.

4) Measure 4.375" in from the Left & Right hand printed border lines and mark a vertical line at this location. Trim template off at these lines. Trimmed portions will not be used.

5) Insert a stock front arm bolt into the tunnel. Slide the correct template hole over the bolt. LH and RH sides are marked accordingly.

6) Parallel the template to the top of the tunnel at the center measure point and at the rear corner of template. When the two measuring point numbers are equal, the template is parallel. Tape the template to side of tunnel.

\*Refer to step #10 in the instruction book and proceed with the M-10 install.\*

\*Call the Tech Line with any questions you may have. (218) 744-2101.\*

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